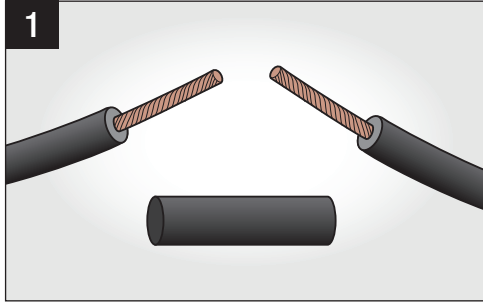


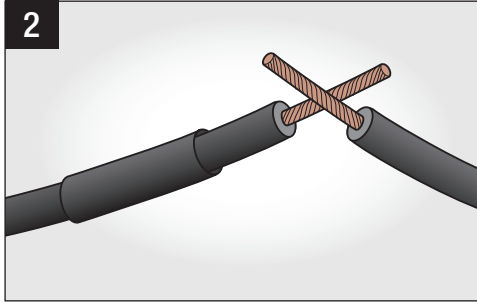
Water Proof Soldering Guide

Follow these steps below. Provide additional strength, stress relief and anti-syphon properties to your connection by soldering each conductor/wire together.

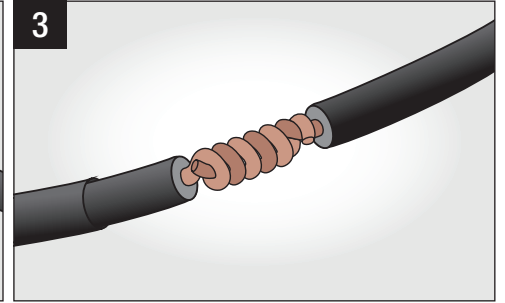
1-TO-1 CONNECTIONS



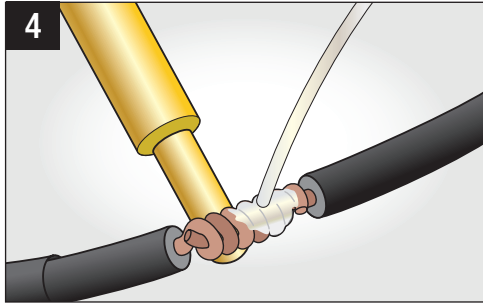
1. Strip wiring where necessary. Use Adhesive-Lined Heat Shrink Tubing.



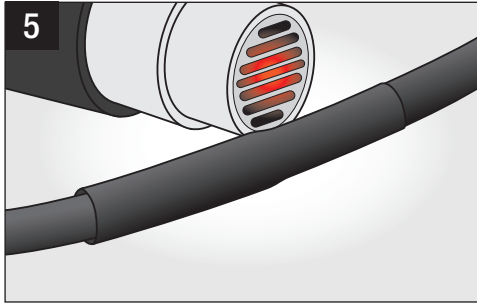
2. Twist copper conductors/wiring together.



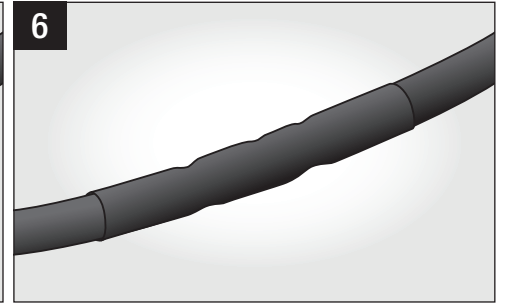
3. Fit the Heat Shrink Tube to one side.



4. Apply heat with a soldering iron to the underside of the join while applying solder to the top.



5. Apply heat directly to the Heat Shrink. Be cautious not to burn the wiring.



6. Ensure the connection is sealed and both sides of the connection are tight.

Stress test the connection to ensure a solid bond.

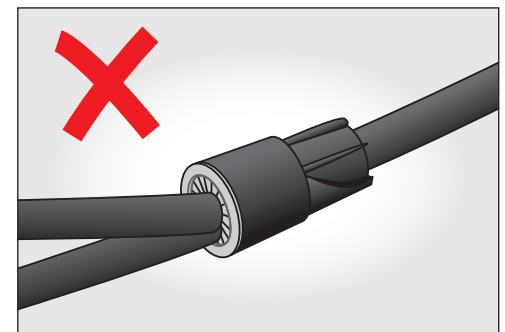
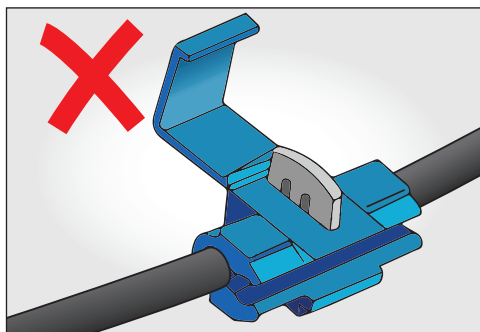
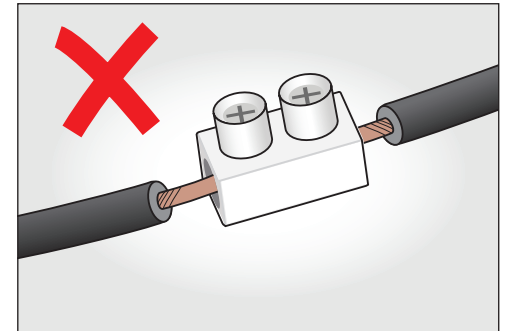
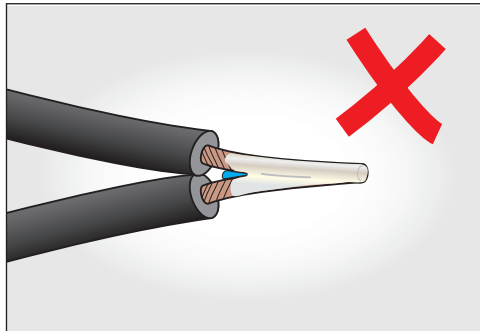
WARNING

To ensure you meet Hunza's Black Label Warranty.

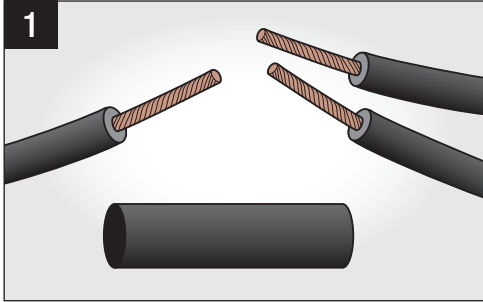
DO NOT connect wires or use types of connections shown in these diagrams. These types of connections compromise the water ingress protection rating (IP) of the fixture and voids your warranty*

*Visit link below for warranty details:

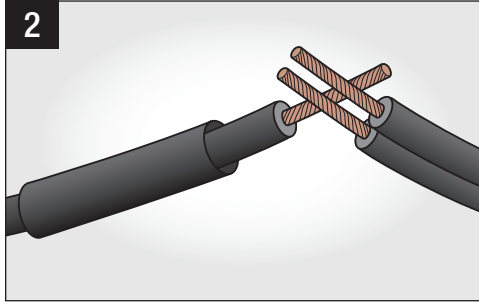
www.hunzalighting.com/warranty



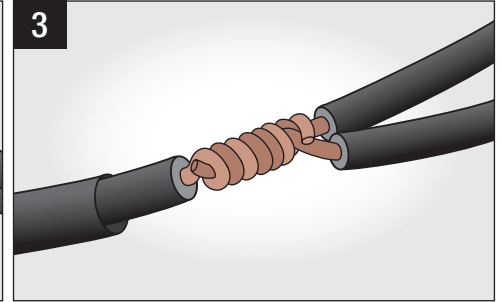
1-TO-2 CONNECTIONS



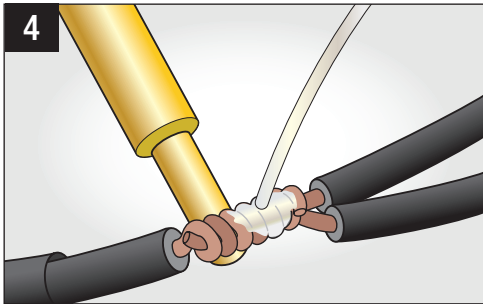
1. Strip wiring where necessary. Use Heat Shrink Adhesive Lined Tubing.



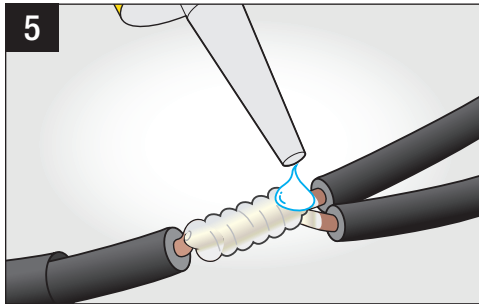
2. Twist copper conductors/wiring together.



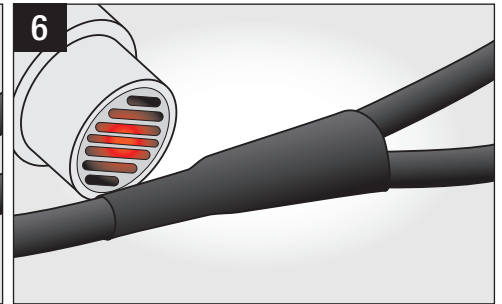
3. Fit the Heat Shrink Tube to one side.



4. Apply heat with a Soldering Iron to the underside of the joint while applying solder to the top.

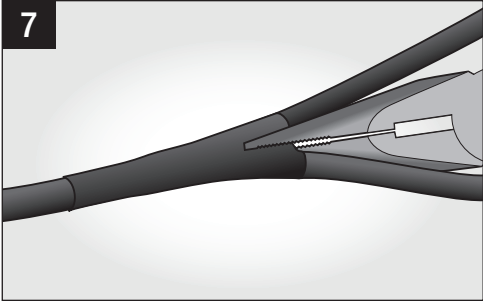


5. Apply a drop of sealant to the intersection of the two wires.

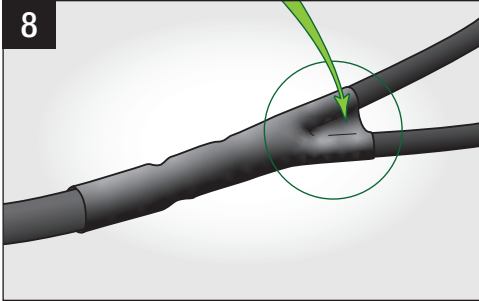


6. Apply heat directly to the Heat Shrink Tubing. Be cautious not to burn the wiring.

Stress test the connection to ensure a solid bond.



7. While the Heat Shrink is still soft, use pliers to pinch between the two wires.



8. Ensure the connection is sealed and both sides of are tight.